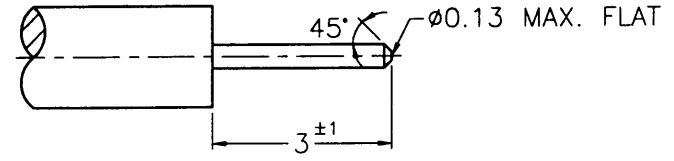


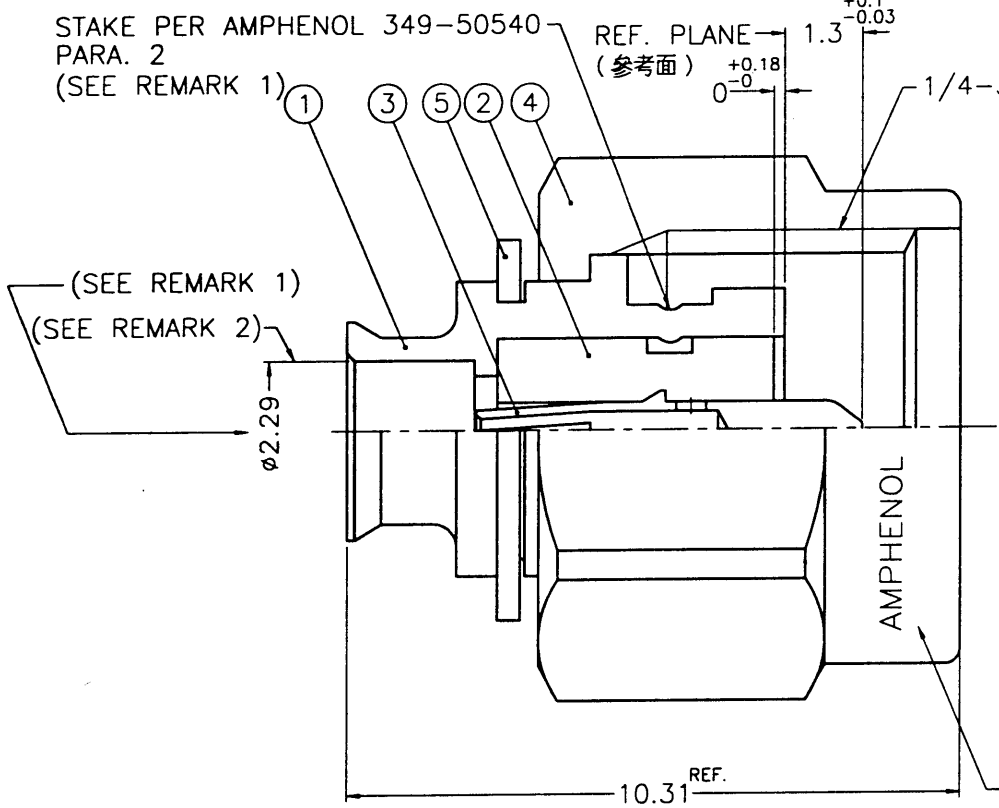
1 2 3 4 5 6 7 8

REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE
S2	B-5	ADDED STAMP DESCRIPTION\N/A\10-29-02'

SALES



RECOMMENDED
CABLE STRIPPING DIM'S
(建議剝線尺寸)



- REMARK:
- INSULATOR MUST WITHSTAND AN AXIAL FORCE OF 14 LBS. IN DIRECTION SHOWN AND MEET INTERFACE DIMENSIONS AFTER STAKING. (DESTRUCTIVE TEST)
(絕緣體顯示的方位須能承受 14 LBS 的軸向力並在打點後能符合接合面的尺寸 (破壞性測試))
 - MUST MEET SOLDERABILITY PER MIL-STD-202. METHOD 208. (可焊性須依 MIL-STD-202. 第 208. 項辦理)
 - NO.3 MUST USING STEEL TEST PINS CHAMFERED 45°, INSERTION FORCE ON A Ø0.53 PIN TO BE 3 LBS. MAX. WITHDRAWAL FORCE ON A Ø0.48 PIN TO BE 1 OZ MIN. (零件 3, 用 Ø0.53 倒 45° 的 PIN 插入的力量不可大於 3 LBS. 用 Ø0.48 的 PIN 拔出, 至少要有 1 盎司的夾持力)

STAMP "AMPHENOL"
IN 1mm HIGH DEPRESSED
CHARACTERS
(戳字 "AMPHENOL" 字高 1mm)



- NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
- BERYLLIUM COPPER PER QQ-C-530
 - NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 - GOLD PL. 50 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER NICKEL STRIKE
 - TEFLON MIL-P-19468
 - PASSIVATED PER QQ-P-35
 - STAINLESS STEEL PER QQ-S-763, TYPE 303

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
5	RETAINER RING	NOTE 1	NOTE 2	1	901-5092-1
4	HEX BODY	NOTE 6	NOTE 5	1	901-6009
3	CONTACT PIN	NOTE 1	NOTE 3	1	901-6824
2	INSULATOR	NOTE 4	NATURAL	1	901-6823-1
1	BODY	NOTE 1	NOTE 3	1	901-6825

DIMENSIONS ARE IN MILLIMETERS				PART NO.	
UNLESS OTHERWISE SPECIFIED TOLERANCES				APPROVED	DATE
0.5-6	= ±0.2			<i>Gacky</i>	10-29-02'
6-30	= ±0.4			CHECKED	DATE
30-120	= ±0.6			<i>Gacky</i>	10-29-02'
120-315	= ±1			DRAWN	DATE
315-1000	= ±1.6			<i>Gacky</i>	10-29-02'
1000-2000	= ±2.4			FILE NO. F:\DWG\CNPD\901\9723	

Amphenol	
Danbury, CT, USA - Tainan, Taiwan - Shenzhen, China	
TITLE SMA PLUG SOLDER TYPE (FOR .086" SEMI-RIGID)	
DRAWING NO. 901-9723	
ITEM NO. 901-9723	

1 2 3 4 5 6 7 8

74D-DD 1/0978 8