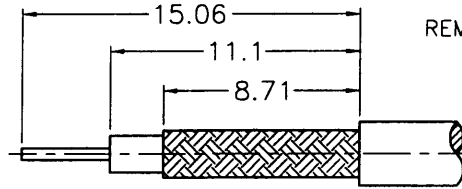
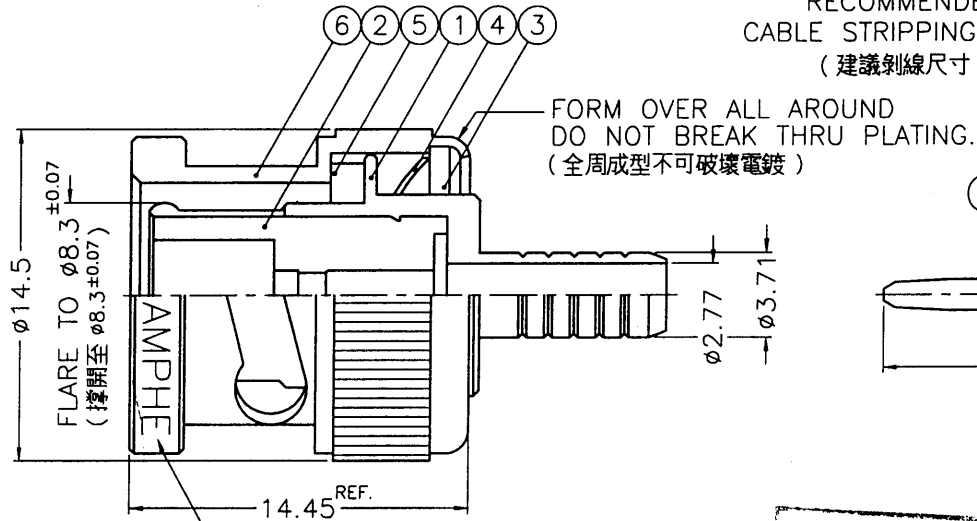


REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE
A2	D-3	APPEARANCE WAS CHANGED\N/A\04-02-03'

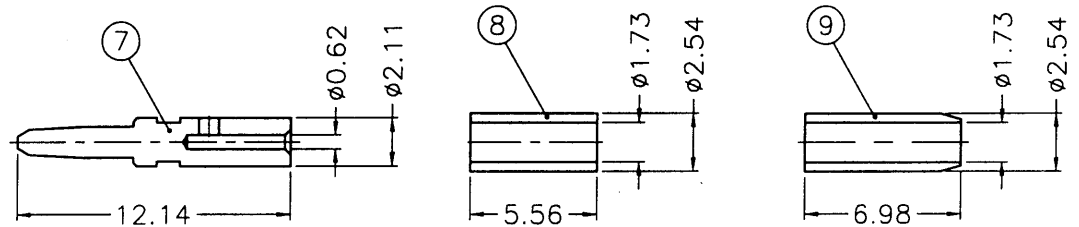


RECOMMENDED  
CABLE STRIPPING DIM'S  
(建議剝線尺寸)

REMARK: 1. WHEN CRIMPING CONTACT PIN TO CABLE, CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-09, CAVITY 'B' (內導體壓著工具)  
2. WHEN CRIMPING FERRULE TO CABLE, CRIMP WITH AMPHENOL TOOL 277-944 (M22520/5-01) AND DIE SET 227-1221-09 CAVITY 'A' (套管壓著工具)



FORM OVER ALL AROUND  
DO NOT BREAK THRU PLATING.  
(全周成型不可破壞電鍍)



STAMP "AMPHENOL 31-315" IN  
1.2mm HIGH DEPRESSED CHARACTERS  
(軋字 "AMPHENOL 31-315" 字高1.2mm)

NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

1. BRASS PER QQ-B-626
2. BRASS PER QQ-B-613
3. NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
4. NICKEL PL. 200 MIN. THICK OVER COPPER STRIKE
5. GOLD PL. 50 MIN. THICK OVER NICKEL PL. 80 MIN. THICK OVER COPPER STRIKE
6. TEFLON MIL-P-19468



NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
10	FERRULE	COPPER	NOTE 3	1	31-11376-4
9	SPACER	NOTE 1	NOTE 3	1	31-2023
8	INSULATOR	NOTE 6	NATURAL	1	31-11591-4
7	CONTACT PIN	NOTE 1	NOTE 5	1	31-10060-6
6	SHELL	NOTE 1	NOTE 3	1	31-1500-C
5	GASKET	SILICONE	RED	1	82-1535-3
4	SPRING	SK5	NOTE 4	1	B50000-6
3	WASHER	NOTE 2	NOTE 3	1	WS-128/9X08
2	INSULATOR	NOTE 6	NATURAL	1	31-20017
1	BODY	NOTE 1	NOTE 3	1	31-12088-3

DIMENSIONS ARE IN MILLIMETERS

UNLESS OTHERWISE SPECIFIED TOLERANCES

- 0.5-6 = ±0.2
- 6-30 = ±0.4
- 30-120 = ±0.6
- 120-315 = ±1
- 315-1000 = ±1.6
- 1000-2000 = ±2.4

PART NO.	
APPROVED	DATE 04-02-03'
CHECKED	DATE 04-02-03'
DRAWN	DATE 04-02-03'
FILE NO.	F:\DWG\CNPD\31\315\00

<b>Amphenol</b>	
Danbury, CT, USA - Tainan, Taiwan - Shenzhen, China	
TITLE	BNC PLUG MIL-CRIMP 23329 (FOR RG-188/U CABLE)
DRAWING NO.	31-315
ITEM NO.	31-315

A

A

DDR 17741 8