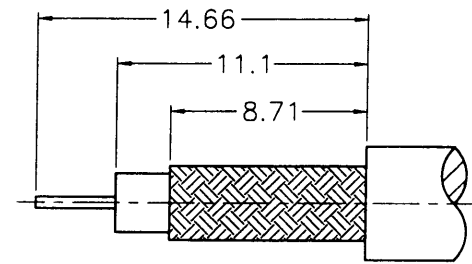


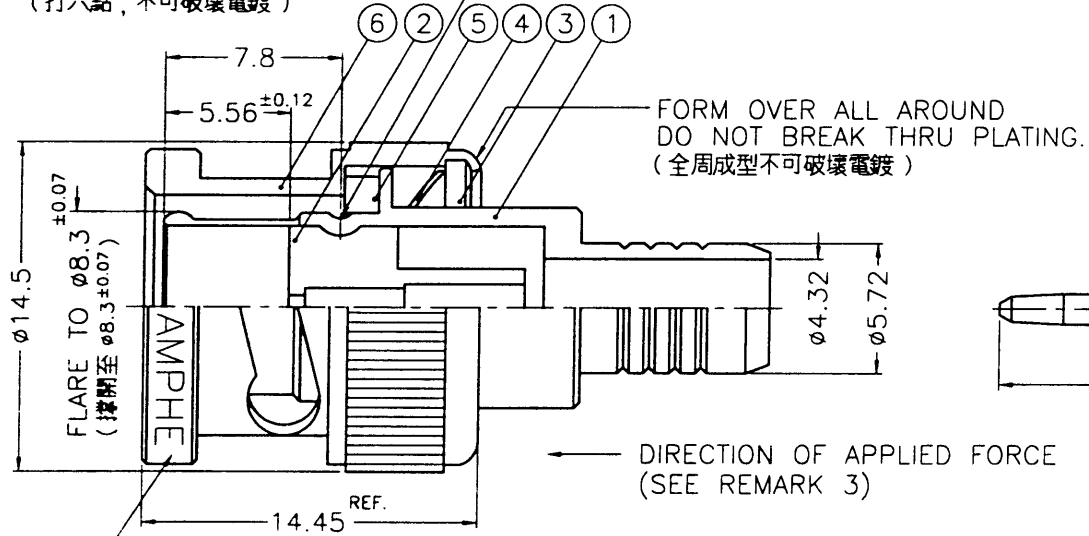
REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE

SALES

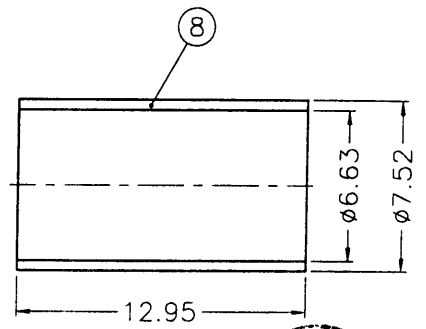
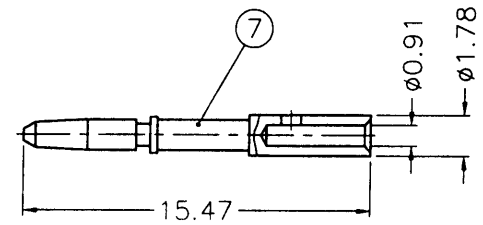
STAKE IN 6 PLACES.
DO NOT BREAK THRU PLATING.
(打六點, 不可破壞電鍍)



RECOMMENDED
CABLE STRIPPING DIM'S
(建議剝線尺寸)



FORM OVER ALL AROUND
DO NOT BREAK THRU PLATING.
(全周成型不可破壞電鍍)



DIRECTION OF APPLIED FORCE
(SEE REMARK 3)

STAMP "AMPHENOL 31-70008-1000"
IN 1.2mm HIGH DEPRESSED CHARACTERS
(戳字 "AMPHENOL 31-70008-1000", 字高 1.2mm)

NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

- BRASS PER QQ-B-626
- BRASS PER QQ-B-613
- TEFLON PER MIL-P-19468
- NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
- NICKEL PL. 200 MIN. THICK OVER COPPER STRIKE
- GOLD PL. 3 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE

- REMARK :
- WHEN CRIMPING CONTACT PIN TO CABLE, CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-980-1, CAVITY 'B' (內導線壓著工具)
 - WHEN CRIMPING FERRULE TO CABLE, CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-980-1, CAVITY 'A' (套管壓著工具)
 - INSULATOR SHALL WITHSTAND AN 12 LB AXIAL FORCE APPLIED IN DIRECTION SHOWN WITH NO EVIDENCE OF MOVEMENT. (絕緣體至少需承受 12 磅的圖示方向推出力量且不可移動)

ISSUED
2002. 11. 22
I. & D

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.	SCALE	3/1	ISSUE	A1	FILE NO.	F:\DWG\CNPDI\31\70008\1000	
8	FERRULE	COPPER	NATURAL	1	31-1357-7	DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES 0.5-6 = ±0.2 6-30 = ±0.4 30-120 = ±0.6 120-315 = ±1 315-1000 = ±1.6 1000-2000 = ±2.4				PART NO.	-	
7	CONTACT PIN	NOTE 1	NATURAL	1	31-11653-2					APPROVED	DATE	11-21-02'
6	SHELL	NOTE 1	NATURAL	1	31-1500-C					CHECKED	DATE	11-21-02'
5	GASKET	SILICONE	RED	1	82-1535-3					DRAWN	DATE	11-21-02'
4	SPRING	SK5	NATURAL	1	B50000-6							
3	WASHER	NOTE 2	NATURAL	1	WS-128/9X08							
2	INSULATOR	NOTE 3	NATURAL	1	31-12758							
1	BODY	NOTE 1	NATURAL	1	31-12759-2							

Amphenol
Danbury, CT, USA - Tainan, Taiwan - Shenzhen, China

TITLE: BNC PLUG (75 OHM)
FOR AT&T 734A TYPE CABLE

DRAWING NO. 31-70008-1000

ITEM NO. 31-70008-1000