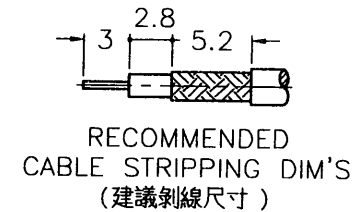


REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE

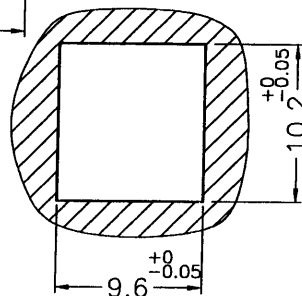
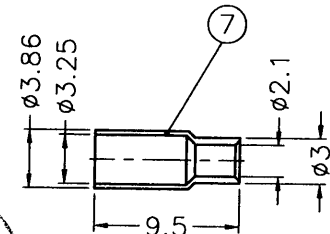
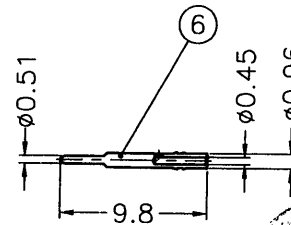
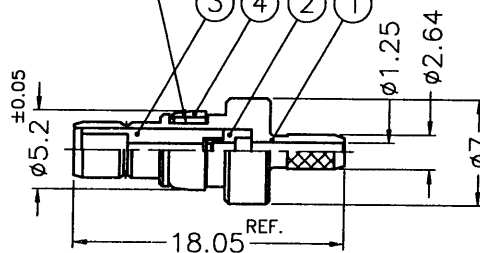
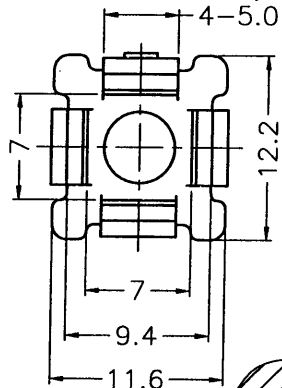
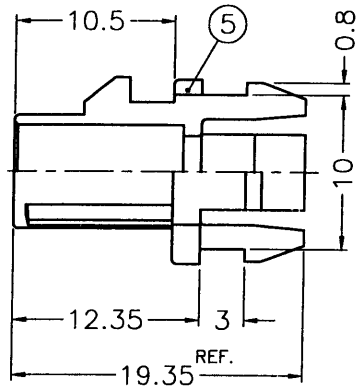
1. CRIMPED FERRULE
HEX CRIMP SIZE .128"
2. CRIMPED CONTACT PIN AFM8
ADJUST TO 4
POSITIONER K727

REMARK: 1. NO.3 MUST WITHSTAND A 4 lbs. MIN. PUSHOUT FORCE FROM NO.1 AFTER STAKING OPERATION
 2. REMARK 1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO.1

(1. 打四點後零件3由零件1推出至少必須承受4磅推力)
 (2. 打四點後除需符合備註1要求外且不可擊穿零件1)



STAKE IN 4 PLACES EQUALLY SPACED 90° APART (打四點 間隔 90°) (SEE REMARK 1,2)



RECOMMENDED MOUNTING HOLE (建議架設孔)

NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

1. BRASS PER QQ-B-626, ALLOY 360, 1/2 H ; JIS H3250 C 3604BD OR EQUIVALENT
2. NICKEL PL. 60 MIN. THICK OVER COPPER STRIKE
3. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
4. TEFLON MIL-P-19468 OR EQUIVALENT
5. BERYLLIUM COPPER JIS C1720R-1/4H OR EQUIVALENT

RFE
2005.2.22
R&D

TRIAL
2002.5.28
R&D

TABLE

KEY CODING	DRAWING NO.	ITEM NO.	LOCK COVER
A	FK1321AW-022-NT30G-50	FK1321AKA16NC5F	FKLC70101A
B	FK1321BW-022-NT30G-50	FK1321AKB16NC5F	FKLC70102A
C	FK1321CW-022-NT30G-50	FK1321AKC16NC5F	FKLC70103A
D	FK1321DW-022-NT30G-50	FK1321AKD16NC5F	FKLC70104A
E	FK1321EW-022-NT30G-50	FK1321AKE16NC5F	FKLC70105A
F	FK1321FW-022-NT30G-50	FK1321AKF16NC5F	FKLC70106A
G	FK1321GW-022-NT30G-50	FK1321AKG16NC5F	FKLC70107A
H	FK1321HW-022-NT30G-50	FK1321AKH16NC5F	FKLC70108A
I	FK1321IW-022-NT30G-50	FK1321AKI16NC5F	FKLC70109A
K	FK1321KW-022-NT30G-50	FK1321AKK16NC5F	FKLC70110A
Z	FK1321ZW-022-NT30G-50	FK1321AKZ16NC5F	FKLC70111A
L	FK1321LW-022-NT30G-50	FK1321AKL16NC5F	FKLC70112A
M	FK1321MW-022-NT30G-50	FK1321AKM16NC5F	FKLC70113A

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
7	FERRULE		NOTE 1	1	FKFR00501A
6	CONTACT PIN		NOTE 1	1	FKCP00103A
5	LOCK COVER		PBT(GF15%)	1	SEE TABLE
4	RETAINER RING		NOTE 5	1	SZ1111C1-5BE-C
3	INSULATOR		NOTE 4	1	FKNS00201A
2	INSULATOR		NOTE 4	1	FKNS00101A
1	BODY		NOTE 1	1	FKBD02002A

DIMENSIONS ARE IN MILLIMETERS				PART NO.	
UNLESS OTHERWISE SPECIFIED TOLERANCES				APPROVED	DATE
0.5-6 = ±0.2				<i>Coase</i>	05-23-02'
6-30 = ±0.4					CHECKED
30-120 = ±0.6				<i>Coase</i>	05-23-02'
120-315 = ±1					DRAWN
315-1000 = ±1.6				COASE	05-23-02'
1000-2000 = ±2.4					FILE NO.

Amphenol - Kai Jack	
TAINAN TAIWAN	
TITLE FAKRA SMB CRIMP PLUG (FOR RG-178B/U, 196A/U CABLE)	
DRAWING NO. KJ-FK1321XX-022-NT30G-50	
ITEM NO. FK1321AKX16NC5F	

F
E
D
C
B
A

F
E
D
C
B
A