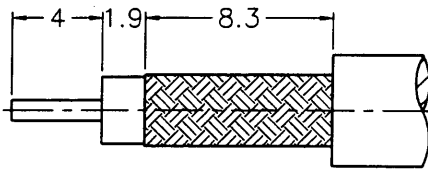


1 2 3 4 5 6 7 8

REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE
B	D-2	ADDED A DIMENSION 8\RD-DM90033001Y\03-30-01'
	E-3	STAKE IN 4 PLACES WAS STAMP 2 POINTS\ RD-DM90033001Y\03-30-01'

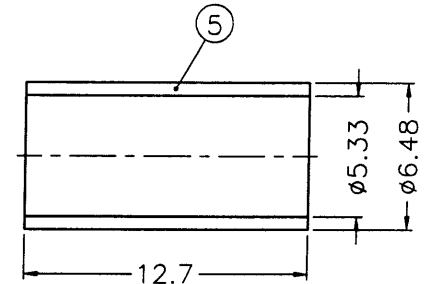
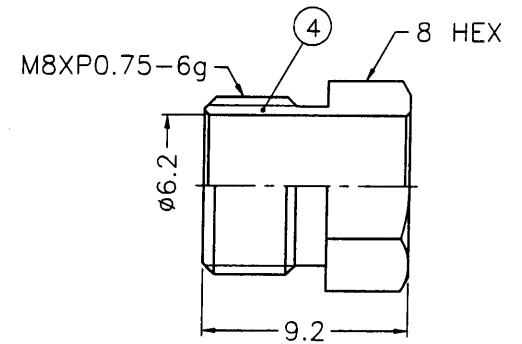
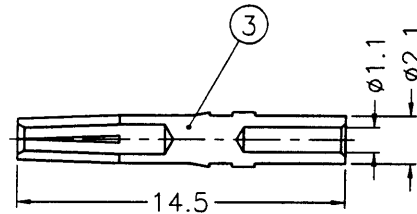
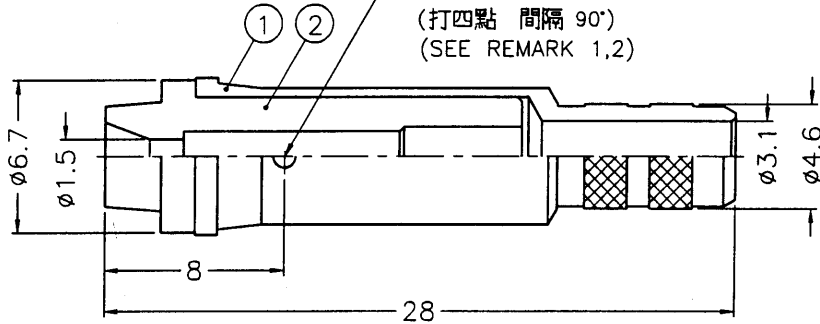
業務部



RECOMMENDED  
CABLE STRIPPING DIM'S  
(建議剝線尺寸)

- REMARK: 1. NO.2 MUST WITHSTAND A 6 lbs. MIN. PUSHOUT FORCE FROM NO.1 AFTER STAKING OPERATION  
2. REMARK1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO.1  
(1. 打四點後零件 2 由零件 1 推出至少必須承受 6 磅推力)  
(2. 打四點後除需符合備註 1 要求外 且不可擊穿零件 1)

STAKE IN 4 PLACES  
EQUALLY SPACED 90° APART  
(打四點 間隔 90°)  
(SEE REMARK 1,2)



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

- BRASS PER QQ-B-626
- NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
- PHOSPHOR BRONZE PER QQ-B-750
- SILVER PL. 200 MIN. THICK OVER COPPER STRIKE
- TEFLON MIL-P-19468

出圖  
2001. 4. 03  
設計部

- CRIMPED FERRULE  
HEX CRIMP SIZE .213"
- CRIMPED CONTACT PIN  
HEX CRIMP SIZE .068"

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
5	FERRULE	COPPER	NOTE 2	1	FR-648/533X 127C
4	HEX NUT	NOTE 1	NOTE 2	1	FME6121A1-4- 8/62
3	CONTACT PIN	NOTE 3	NOTE 4	1	FME6121A1-3T- 21/11
2	INSULATOR	NOTE 5	NATURAL	1	FME6121A1-2T- 50-B
1	BODY	NOTE 1	NOTE 2	1	FME6121A1-1- 46/31

DIMENSIONS ARE IN MILLIMETERS			
UNLESS OTHERWISE SPECIFIED TOLERANCES			
0.5-6	=	±0.2	
6-30	=	±0.4	
30-120	=	±0.6	
120-315	=	±1	
315-1000	=	±1.6	
1000-2000	=	±2.4	

PART NO.	
APPROVED	DATE 03-30-01'
CHECKED	DATE 03-30-01'
DRAWN	DATE 03-30-01'

Amphenol - Kai Jack TAINAN TAIWAN	
TITLE	FME ROTATING NIPPLE
DRAWING NO.	KJ-FME6121A1-NTS-58CU-50
FILE NO.	F:\DWG\FME\6121A1\58CU-50\NTS

RBBDR119>1