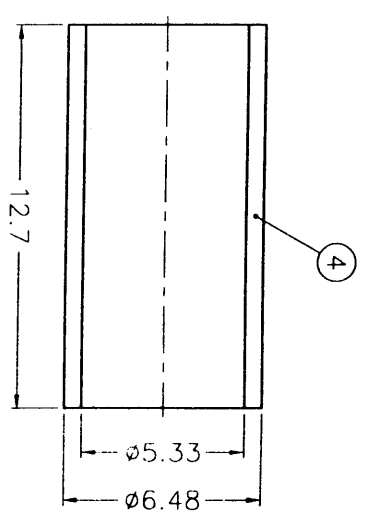
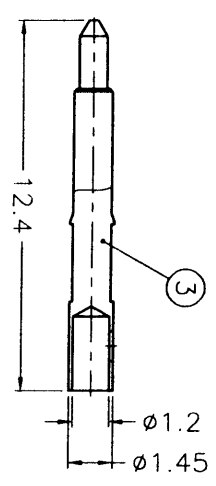
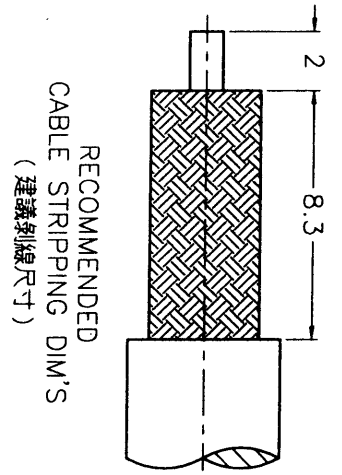
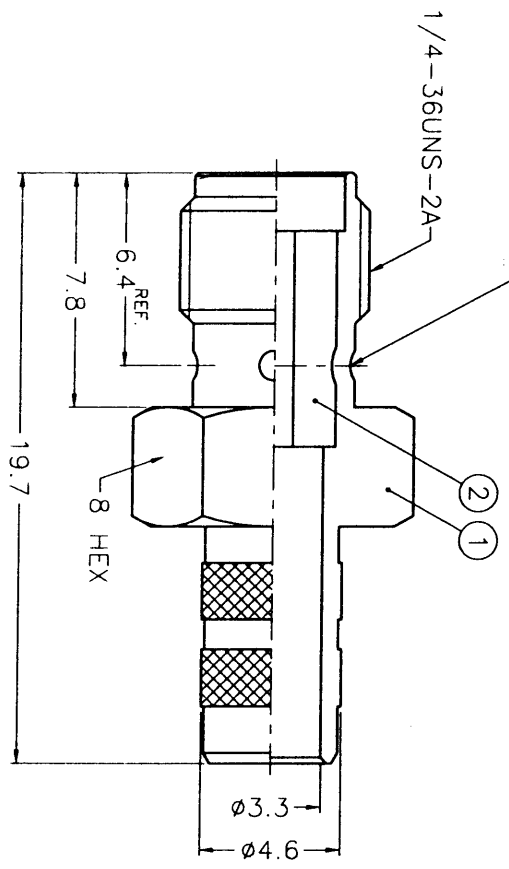


ISS	ZONE	DESCRIPTION	PER REQUEST	DATE
-----	------	-------------	-------------	------

REVISIONS

1 2 3 4 5 6 7 8

STAKE IN 4 PLACES
EQUALLY SPACED 90° APART
(打四點 間隔 90°)
(SEE REMARK 1,2)

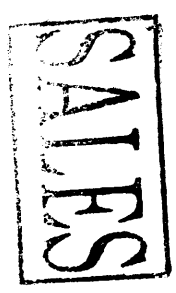


- NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
1. BRASS PER 00-B-626
 2. GOLD PL. 3 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 3. GOLD PL. 50 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 4. TEFLON MIL-P-19468

REMARK: 1. NO. 2 MUST WITHSTAND A 6 lbs. MIN. PUSHOUT FORCE FROM NO. 1 AFTER STAKING OPERATION

2. REMARK 1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO. 1
- (1. 打四點後零件 2 由零件 1 推出至少必須承受 6 磅推力)
- (2. 打四點後除需符合備註 1 要求外 且不可擊穿零件 1)

1. CRIMPED FERRULE HEX. CRIMP SIZE .213"
2. CONTACT PIN TO SOLDER



NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
4	FERRULE	COPPER	NOTE 2	1	FR-648/533X127C
3	CONTACT PIN	NOTE 1	NOTE 3	1	CP11AGD02A
2	INSULATOR	NOTE 4	NATURAL	1	SMA87091603-2T
1	BODY	NOTE 1	NOTE 2	1	SMA6111A5-1-46

DIMENSIONS ARE IN MILLIMETERS	
UNLESS OTHERWISE SPECIFIED	
TOLERANCES	
0.5-6 = ±0.2	
6-30 = ±0.4	
30-120 = ±0.6	
120-315 = ±1	
315-1000 = ±1.6	
1000-2000 = ±2.4	

PART NO.	APPROVED	CHECKED	DRAWN	DATE
	<i>WICKY</i>	<i>Ken</i>	<i>Ken</i>	05-31-02'
				05-31-02'

TITLE	DRAWING NO.	ITEM NO.
Amphenol - Kai Jack	SMA REVERSE POLARITY CRIMP JACK	616111AAB20GA5F
TAINAN TAIWAN		

1 2 3 4 5 6 7 8

7KD-DR/46/08

A

B

C

D

E

F