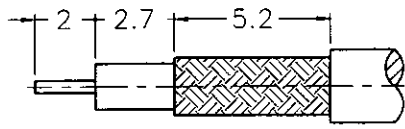
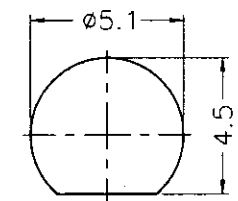


REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE



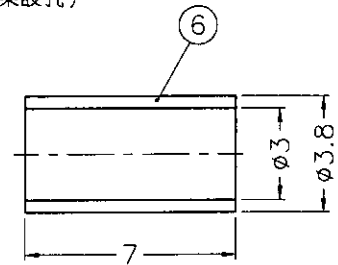
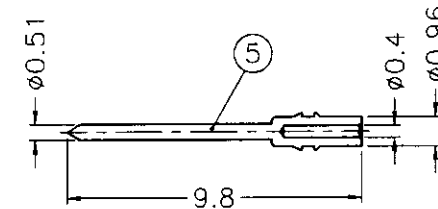
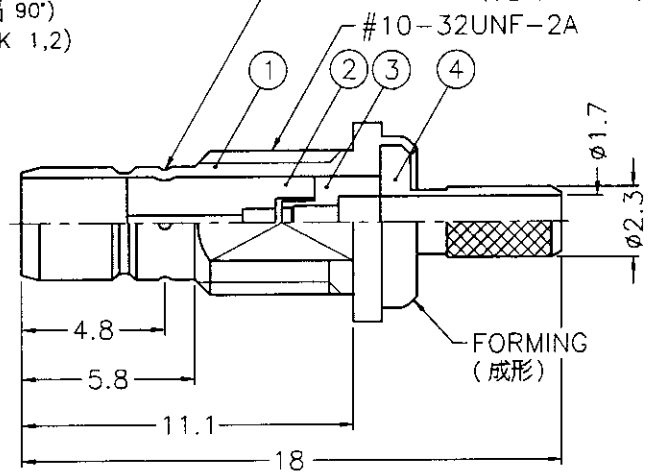
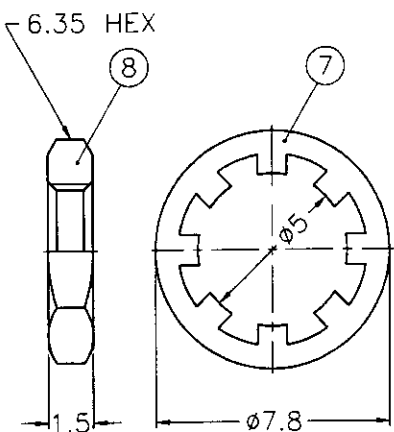
**業務部**



RECOMMENDED  
CABLE STRIPPING DIM'S  
(建議剝線尺寸)

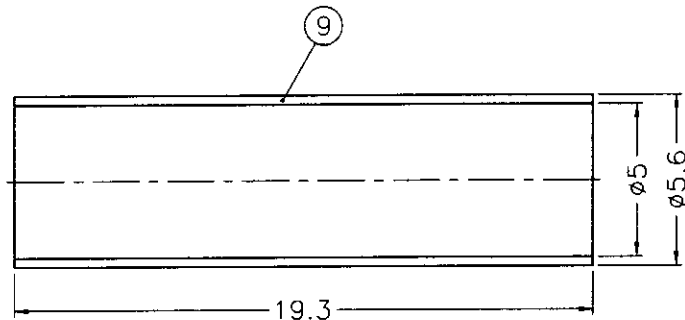
RECOMMENDED  
MOUNTING HOLE  
(建議架設孔)

STAKE IN 4 PLACES  
EQUALLY SPACED 90° APART  
(打四點 間隔 90°)  
(SEE REMARK 1,2)

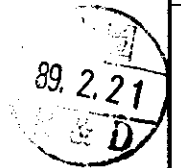


REMARK: 1. NO.2 MUST WITHSTAND A 6 lbs. MIN. PUSHOUT FORCE FROM NO.1 AFTER STAMPING OVER OPERATION  
2. REMARK1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO.1  
(1. 打四點後零件2由零件1推出至少必須承受6磅推力)  
(2. 打四點後除需符合備註1要求外 且不可擊穿零件1)

NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)  
1. BRASS PER QQ-B-626  
2. BRASS PER QQ-B-613  
3. NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE  
4. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE  
5. TEFLON MIL-P-19468



1. CRIMPED FERRULE  
HEX CRIMP SIZE .128"  
2. CRIMPED CONTACT PIN  
SQ. CRIMP SIZE 0.7(mm)



9	HEAT SHRINK TUBING			1	HT-56/5X193
8	HEX NUT	NOTE 1	NOTE 3	1	HN635-10-32X15
7	LOCK WASHER	NOTE 2	NOTE 3	1	LW-78/5X05
6	FERRULE	COPPER	NOTE 3	1	FR-38/3X7C
5	CONTACT PIN	NOTE 1	NOTE 4	1	SMB1421M1-5-096/04
4	BARREL	NOTE 1	NOTE 3	1	SMB6121A1-4-23/17-C
3	INSULATOR	NOTE 5	NATURAL	1	SMB6121B2-3T-50
2	INSULATOR	NOTE 5	NATURAL	1	SMB1421M1-2T-75
1	BODY	NOTE 1	NOTE 3	1	SMB1421M1-1
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.

DIMENSIONS ARE IN MILLIMETERS  
UNLESS OTHERWISE SPECIFIED TOLERANCES  
0.5-6 = ±0.2  
6-30 = ±0.4  
30-120 = ±0.6  
120-315 = ±1  
315-1000 = ±1.6  
1000-2000 = ±2.4

PART NO.	
APPROVED	DATE 02-17-00'
CHECKED	DATE 02-17-00'
DRAWN	DATE 02-17-00'

Amphenol - Kai Jack	
TAINAN TAIWAN	
TITLE	MINI 75 OHM SMB CRIMP JACK
DRAWING NO.	KJ-SMB1421M1-NT30G-179U-75
FILE NO.	F:\DWG\SMB\1421M1\179U-75\NT30G