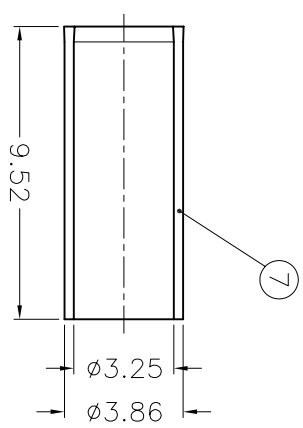
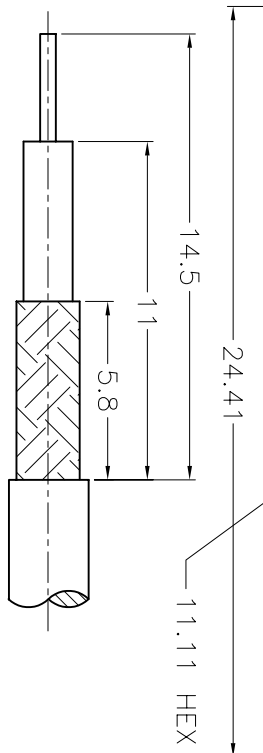
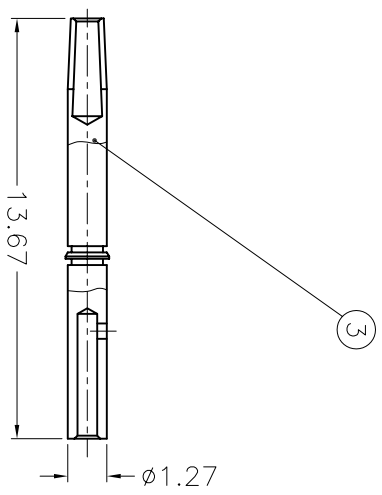
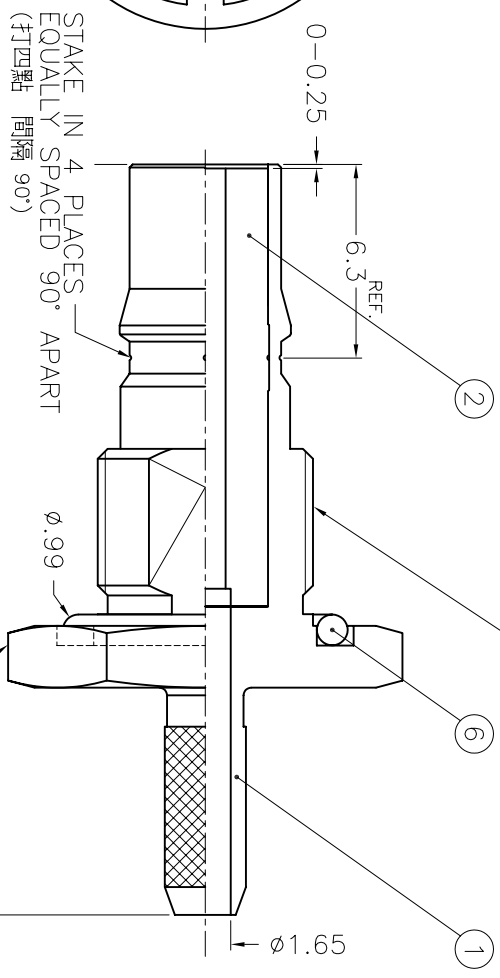
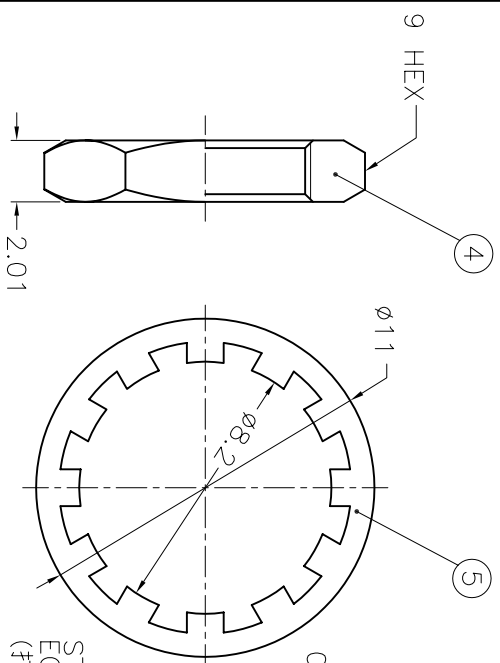


REVISIONS	
ISS	DESCRIPTION\PER REQUEST\DATE
ZONE	

REMARK: 1. NO.2 MUST WITHSTAND A 6 LBS. MIN. AXIAL FORCE AFTER STAKING OPERATION (打四點後零件 2 至少必須承受 6 磅軸向力)  
 2. CRIMP USING TOOL 227-994, DIE SET. 227-1221-03, CAVITY "A", .128 HEX (內導體壓著工具)



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)  
 1. BRASS PER QQ-B-626  
 2. BRASS PER QQ-B-613  
 3. BERYLLIUM COPPER PER QQ-C-530  
 4. ALBALOY PLATING (COPPER-TIN-ZINC) PL. 80 MIN THICK  
 5. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER NICKEL STRIKE  
 6. TEFLON MIL-P-19468

RECOMMENDED  
 CABLE STRIPPING DIM'S  
 (建議剝線尺寸)

NO.	DESCRIPTION	MATERIAL	FINISH	QTY	DRAWING NO.
7	FERRULE	COPPER	NOTE 4	1	31-1357-3
6	GASKET	SILICONE	RED	1	82-11984
5	LOCK WASHER	NOTE 2	NOTE 4	1	LW-11/82X05
4	HEX NUT	NOTE 1	NOTE 4	1	930-10077
3	CONTACT PIN	NOTE 3	NOTE 5	1	930-10076
2	INSULATOR	NOTE 6	NATURAL	1	930-10075
1	BODY	NOTE 1	NOTE 4	1	930-10074

DIMENSIONS ARE IN MILLIMETERS  
 UNLESS OTHERWISE SPECIFIED  
 TOLERANCES

0.5-6	= ±0.2
6-30	= ±0.4
30-120	= ±0.6
120-315	= ±1
315-1000	= ±1.6
1000-2000	= ±2.4

PART NO.	DATE
APPROVED	09-24-04'
CHECKED	09-24-04'
DRAWN	09-24-04'

FILE NO. F:\DWG\CNPD\930\124J\51SSZ	ITEM NO. 930-124J-51S
<b>Amphenol</b> Danbury, CT, USA - Taiwan, China - Shenzhen, China	
TITLE	DRAWING NO.
QMA JACK BULKHEAD TO RG-316	930-124J-51S