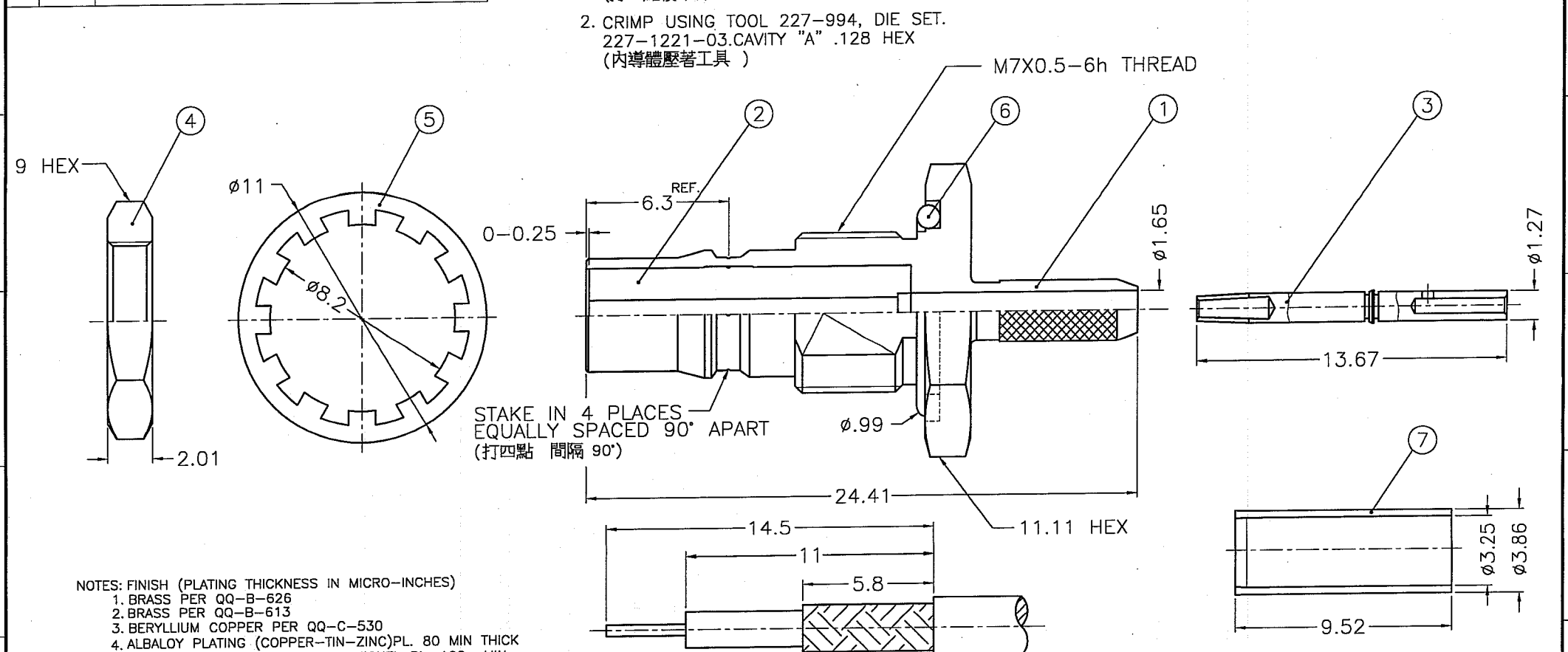


REVISIONS			
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE	

REMARK: 1. NO.2 MUST WITHSTAND A 6 LBS. MIN. AXIAL FORCE AFTER STAKING OPERATION  
(打四點後零件2至少必須承受6磅軸向力)  
2. CRIMP USING TOOL 227-994, DIE SET. 227-1221-03.CAVITY "A" .128 HEX  
(內導體壓著工具)



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)  
1. BRASS PER QQ-B-626  
2. BRASS PER QQ-B-613  
3. BERYLLIUM COPPER PER QQ-C-530  
4. ALBALOY PLATING (COPPER-TIN-ZINC) PL. 80 MIN THICK  
5. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER NICKEL STRIKE  
6. TEFLON MIL-P-19468

RECOMMENDED  
CABLE STRIPPING DIM'S  
(建議剝線尺寸)

DIMENSIONS ARE IN MILLIMETERS						PART NO.		<b>Amphenol</b> Danbury, CT, USA - Tainan, Taiwan - Shenzhen, China		
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.	UNLESS OTHERWISE SPECIFIED TOLERANCES	APPROVED			DATE
7	FERRULE	COPPER	NOTE 4	1	31-1357-3	0.5-6 = ±0.2	<i>Charlie</i>	09-24-04'	QMA JACK BULKHEAD TO RG-316	
6	GASKET	SILICONE	RED	1	82-11984	6-30 = ±0.4				
5	LOCK WASHER	NOTE 2	NOTE 4	1	LW-11/B2X05	30-120 = ±0.6	<i>Jackey</i>	09-24-04'	DRAWING NO.	
4	HEX NUT	NOTE 1	NOTE 4	1	930-10077	120-315 = ±1	<i>Serry</i>	09-24-04'	930-124J-51S	
3	CONTACT PIN	NOTE 3	NOTE 5	1	930-10076	315-1000 = ±1.6			ITEM NO.	
2	INSULATOR	NOTE 6	NATURAL	1	930-10075	1000-2000 = ±2.4			930-124J-51S	
1	BODY	NOTE 1	NOTE 4	1	930-10074					
NO. DESCRIPTION MATERIAL FINISH Q'TY DRAWING NO.						SCALE 4/1	ISSUE A	FILE NO. F:\DWG\CNPD\930\124J\51SSZ		