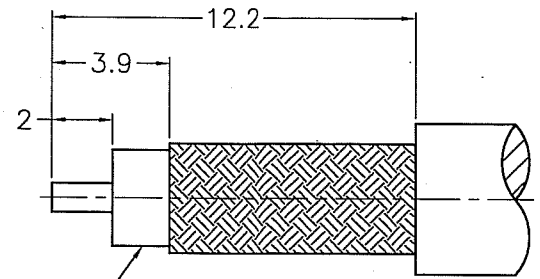


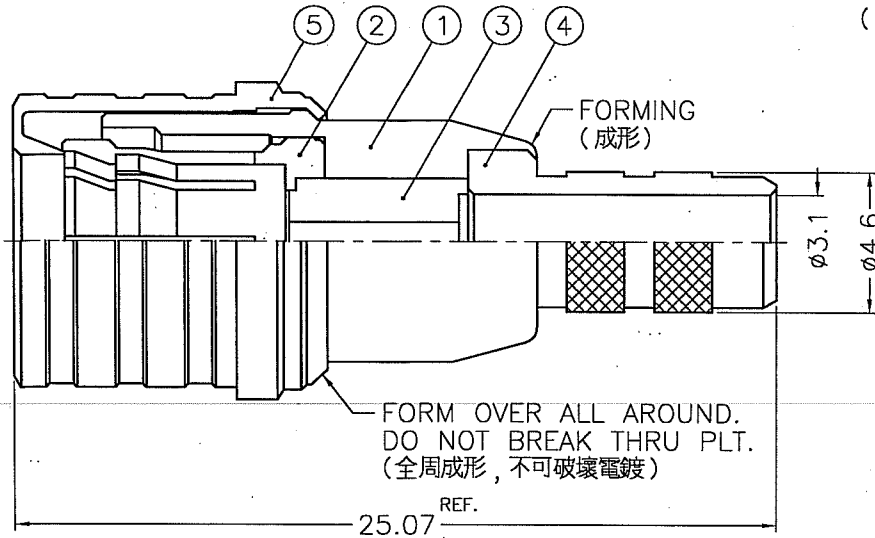
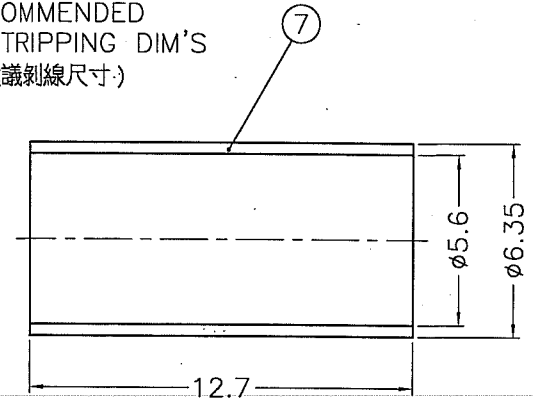
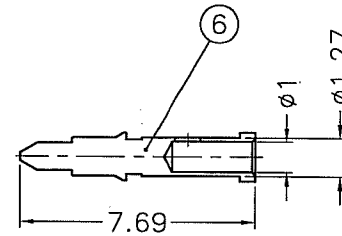
REVISIONS			
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE	
B	A-3	NO.2 WAS CHANGED\RD-DM06072801C\08-14-06'	
C	A-3	NO.5 WAS CHANGED\RD-DM06121501J\12-19-06'	
D	A-3	NO.5 WAS CHANGED\RD-DM07060601K\06-12-07'	

REMARK: 1. NO.5 MUST TURN AND SLIDE WITHOUT BINDING AND MUST BE CAPABLE OF WITHSTANDING A PULL-OFF FORCE OF 30 LBS. MIN. AFTER FORMING (NO.5 成形後可自由轉動和移動且至少需承受 30 LBS.的拉力)



REMOVE FOIL 1mm MIN. (去除箔襯1mm以上)

RECOMMENDED CABLE STRIPPING DIM'S (建議剝線尺寸)



FORM OVER ALL AROUND. DO NOT BREAK THRU PLT. (全周成形, 不可破壞電鍍)

NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

1. BRASS PER QQ-B-626
2. PHOSPHOR BRONZE PER QQ-B-750
3. ALBALOY PLATING (COPPER-TIN-ZINC) PL. 80 MIN. THICK
4. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER NICKEL STRIKE
5. TEFLON MIL-P-19468
6. JIS H 3250, C 2600

1. CRIMPED FERRULE HEX. CRIMP SIZE .213"
2. CONTACT PIN TO SOLDER

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.	SCALE	4/1	ISSUE	D	FILE NO. F:\DWG\QMA\1121A1\LMR195-50\AT30GS-DSZ
7	FERRULE			1	FR-635/56X127	DIMENSIONS ARE IN MILLIMETERS				
6	CONTACT PIN			1	CP70AAA01A	UNLESS OTHERWISE SPECIFIED TOLERANCES				
5	SLEEVE			1	930-10004	0.5-6 = ±0.2				
4	BARREL			1	SMB6121A2-3-46/31	6-30 = ±0.4				
3	INSULATOR		NATURAL	1	NS00AHE02A	30-120 = ±0.6				
2	OUT CONTACT			1	930-10003#B	120-315 = ±1				
1	BODY			1	BD70AAC01A	315-1000 = ±1.6				
						1000-2000 = ±2.4				
										PART NO.
										APPROVED <i>Angela W</i> DATE 06-12-07'
										CHECKED <i>Cissy</i> DATE 06-12-07'
										DRAWN <i>Kate</i> DATE 06-12-07'
										TITLE Danbury,CT,USA-Tainan,Taiwan-Shenzhen,China
										DRAWING NO. QMA1121A1-AT30GS-LMR195-50
										ITEM NO. 701121AAA15AR5F